GROUP EIGHT

1st Edition

UPHOLSTERY AND INTERIOR

Assemblies included In this group: -

8.1	K3601 164AB	CARPETS
8.2	K3601 161AB	BACK REST PANEL
8.3	K3601 166AB	SEATS

Tools required for assembly of this group: -

Drill machine	10mm Spanner	Contact Adhesive
3.2mm Drill bit	Measuring Tape	
6mm Drill bit	Rivet gun	

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8:1 CARPET - K3601164AB

Components in this assembly		Qty	Part Number
i	Rivet AS 3206	4	B5358140AA
ii	Washer 3mm Rivet	4	B5358093AA
iii	Press stud (top)	4	B5358123AA
iv	Press stud (stud)	4	B5451 600AA
v	Press stud (socket)	4	B5451601AA
vi	Carpet set	1	M3351040AB

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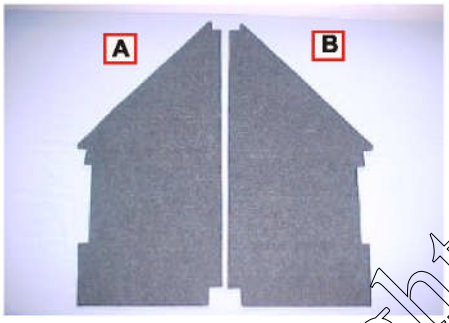
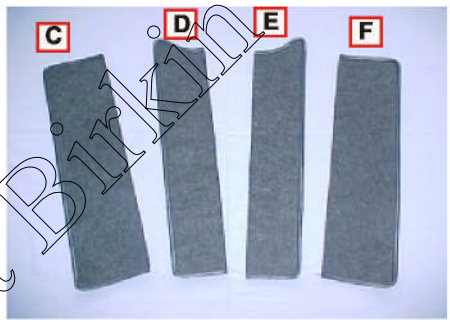
Carpet fitting procedure

1. There are eight different pieces of carpet that need to be fitted They are illustrated below.





2. Carpets A and B should be fitted to the tunnel walls in the cockpit.

3. Using a good adhesive, apply it to the underside of the carpet as well as to the area that is to be carpeted. Make sure prior to applying the adhesive, that this area is free of dust and dirt.

4. Follow the instructions supplied with the adhesive.

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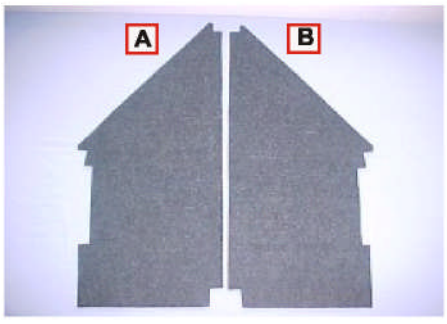

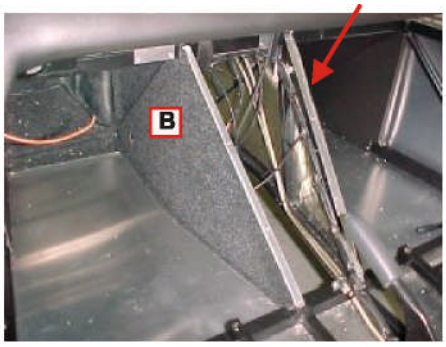

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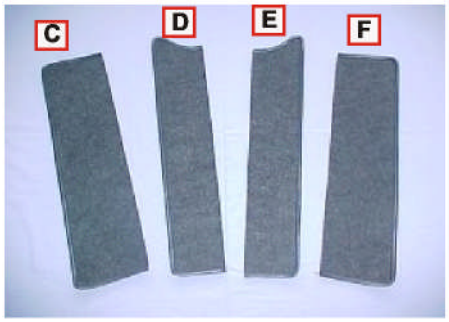
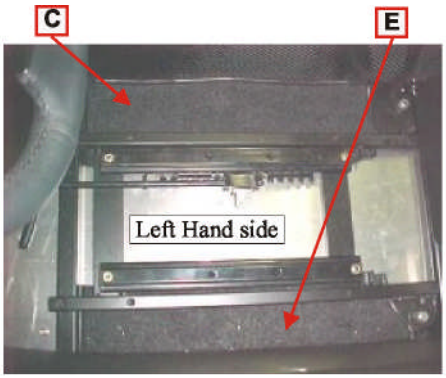
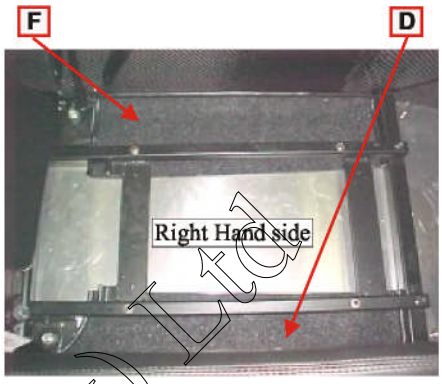
Carpet fitting procedure continue

5. Carpets C, D, E and F can only be fitted once the console supplied in Group 5 is fitted.

6. These carpets are fitted to the outer and inner sides of the left hand seat mounting frame and the right hand seat mounting frame as illustrated below.







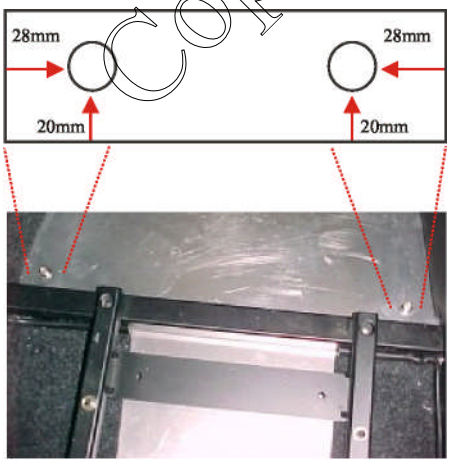
7. Follow steps 3 and 4 from the previous page.

8. Carpets G and H are to be fitted to the floor pan in front of the seat mounting frame.

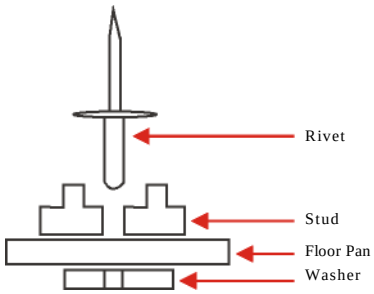
Right Hand side

Left Hand side

9. Upholstery studs are fitted to the floor pan using rivets and washers. Dimensions as per illustration.



Fit the rivet and stud to the floor pan as per illustration below.



10. Using the dimensions from point 9, fit the top stud and socket stud to the carpet.

Top

Underside

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8:2 BACK REST PANEL - K3601161AB

Components in this assembly	Qty	Part Number
i Rivet AS 3212	2	B5358095AA
ii Plug seat belt bobbin	4	B5451553AA
iii Seat back panel	1	M3351003AA

Before fitting the back rest panel, the following should be fitted:-

a) Boot cover, Group 9 (Weather Equipment)
b) Engine Installation (K0001AA)
c) Console, Group 5 (Chassis Accessory)

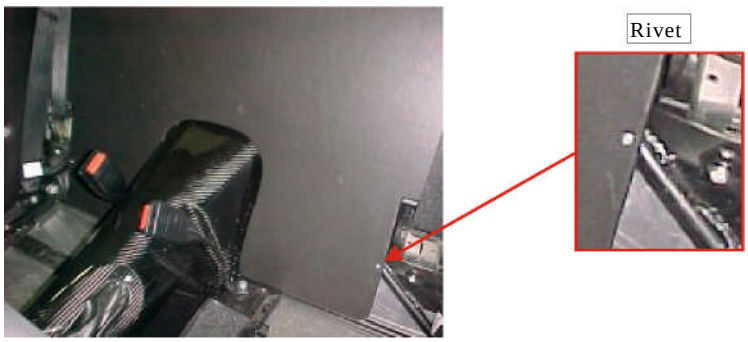
Back rest panel fitting procedure

1. Position the back panel up against the tubing in the cockpit.

2. The four holes at the top of the back panel need to correspond with the four threaded bobbins on the chassis. Insert the plug seat belt bobbin through the back panel into these bobbins.

If you are fitting a 4 point seat belt harness, Do Not insert plugs fully into bobbins as these bobbins are used to anchor the seat bealt.

3. Using a 3.5mm drill bit, drill a hole on either side of the back panel and rivet to the chassis.



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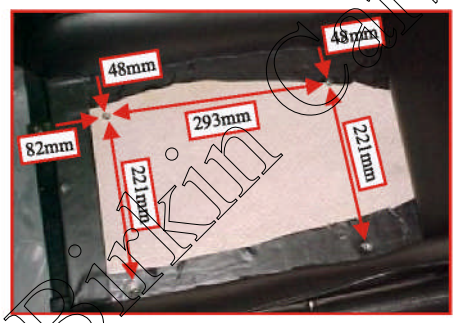
8:3 SEAT - K3601166AB

Components in this assembly	Qty	Part Number
i Washer 6mm x 32	8	B5358079AA
ii Setscrew M6 x 16	8	B5358102AA
iii Headrest	2	M3351027AA
iv Seat 2000	2	M3351054AA

Passenger Seat fitting procedure

1. Remove the 6mm square nut from under the seat base to remove the seat squab.

2. Using the dimensions provided, drill four 6mm holes in the base of the seat.



3. Place seat in the passenger side of the cockpit.

4. Fit the seat to the mounting frame using four M6x1 6 setscrews and four 6mm x 32 washers. Torque 12Nm.

5. The back rest of the seat should be 5mm away from the back rest panel. This 5mm clearance is for the seat belt.

6. Refit squab and square nut.

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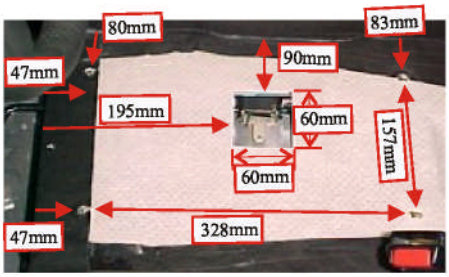
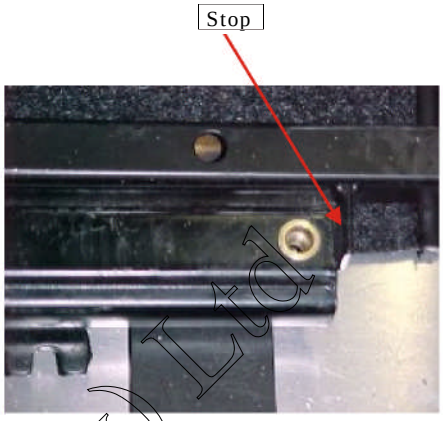
Driver Seat fitting procedure

7. Remove the 6mm square nut from under the seat base to remove the seat squab.

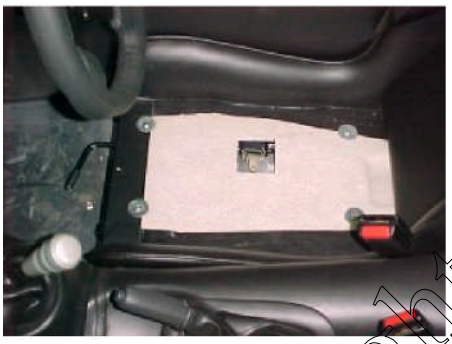
8. Using the dimensions provided, drill four holes into the seat base and also square cut-out for the seat adjuster mechanism.



9. Position the seat adjuster mechanism up against its stop.



10. Fit the seat to the mounting frame using four M6x1 6 setscrews and four 6mm x 32 washers. Torque 12Nm.



11. The back rest of the seat should be 5mm away from the back rest panel. This 5mm clearance is for the seat belt.

12. Refit squab and square nut.

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